

# BANNOH 3000 QD

(B 3000 QD)

## PRODUCT DESCRIPTION

**BANNOH 3000 QD**, is a multi-purpose epoxy primer containing aluminum pigments, which gives excellent physical properties such as toughness, abrasion resistance and adhesion, etc., and has excellent flexibility, resistance to sea water and cathodic protection.

## PRODUCT INFORMATION

Type	Epoxy paint						
Recommended Use	As a rust Inhibiting epoxy primer for various plants, steel structures, tank externals, ship's hull, etc						
Type of binder	Pure Epoxy / Polyamine adduct						
Mixing Ratio	Base : Hardener = 79 : 21 (by volume)						
Color	ALG, ALB						
Flash Point	Base : 28.0 ℃,    Hardener : 28.0 ℃						
Solids by Volume	72% ± 2 (Test Method : ISO-3233)						
VOC	286 g/l (EPA Method24), 314 g/l (Korea Clean Air Conservation Act)						
Coverage(Theoretical)	4.5   m <sup>2</sup> /l [0.22 l/m <sup>2</sup> ] at D.F.T 160 μm						
Wet Film Thickness	139 – 347   μm						
Dry Film Thickness	100 – 250   μm						
Drying Time (at D.F.T. 160 μm)	Temperature	-5℃	0℃	5℃	10℃	20℃	30℃
	Surface Dry	15 hrs.	10 hrs.	9hrs.	7 hrs.	3 hrs.	1.5 hrs.
	Hard Dry	36 hrs.	24 hrs.	20hrs.	14 hrs.	8 hrs.	3.5 hrs.
Painting Interval (at D.F.T. 160 μm)	Minimum	36 hrs.	24 hrs.	20hrs.	14 hrs.	8 hrs.	3.5 hrs.
	Maximum	-			-	-	-
Pot Life		7 hrs.	5 hrs.	5 hrs.	3.5 hrs.	2 hrs.	1 hr.
Thinner	EPICON THINNER, EPOXY THINNER A						
Method of Application	Airless spray, Brush, Roller						
Condition of Application	Temperature	: Minimum    - 15℃					
	Humidity	: Maximum    85 % R.H.					
	For Airless spray ;						
	Tip No.	: GRACO 621, 623					
	Paint output pressure	: 14.7 - 17.7 MPa					
	Viscosity	: 1.5 - 2.0 Pa·s					
Preferable Preceding Coats	CERABOND 2000, EPICON ZINC RICH PRIMER B-2, etc.						
Preferable Subsequent Coats	BANNOH 1500R Z, EPICON MARINE HB, UNY MARINE Series, etc.						
Packaging	Two pack product						

**TECHNICAL DATA (at 160 $\mu$ m)**

Temp (°C)		-5	0	5	10	15	20	25	30	35	40
Item											
Set to touch		15H	10H	9H	7H	5H	3H	2.5H	1.5H	-	-
Dry to recoat	Min.	36H	24H	20H	14H	10H	8H	5H	3.5H	-	-
	Max.*)	30D	30D	30D	30D	30D	30D	30D	30D	-	-
Dry to hard		36H	24H	20H	14H	10H	8H	5H	3.5H	-	-
Dry to immerse	Body	8D	6D	5D	4D	3D	2D	1.5D	1.5D	-	-
	Touch-up	5D	4D	3D	2D	1.5D	1.5D	1D	1D	-	-
	Minor touch-up	3D	2D	1D	1D	1D	1D	1D	1D	-	-
Dry to Touch-up		36H	24H	20H	14H	10H	8H	5H	3.5H	-	-
Pot life		7H	5H	5H	3.5H	2.5H	2H	1.5H	1H	-	-
Shelf life (M)		12M	12M	12M	12M	12M	12M	12M	12M	-	-
Max. heat resistance (Dry)		150°C									
Max. heat resistance (Wet)		Continuous: 60°C / Non-continuous: 75°C									

Abbreviation ; Y : Year, M : Month, D : Day, H : Hour, m : Minute

Notes :

1. \*) for water ballast tank
2. In common with all epoxy coatings, BANNOH 3000 QD will show chalking and fading on exposure to UV light.

**RECOMMENDABLE SURFACE PREPARATION**

All surfaces to be free from various contaminants (oil, grease, dust, spray dust and etc.) and keep surfaces dry.  
Kindly consult CSP sales office for specific information.

**SAFETY PRECAUTIONS**

In order to ensure safe use of our product, please be sure to follow the safety precautions indicated on the SDS and the paint container. If you need further explanation, do not hesitate to consult our personnel or our local distributors before buying, opening, using, or disposing the product. Since product contains flammable materials, keep away from sparks and open flame. No smoking should be permitted in the area on painting.

Wear an appropriate protector (eye and face protection, protective clothing, barrier creams, etc) when mixing, applying, or drying the paint. If products come into contact with the skin, wash thoroughly with warm water and soap or suitable cleaner. If the eyes is contaminated, irrigate with water and seek medical advice immediately.

**DISCLAIMER**

The information, including data, specifications, directions and recommendations, contained in this Data Sheet describes the experiment results under controlled or specially defined conditions and we do not guarantee that the Products, when used under the actual conditions of any intended use, will produce the same results. The performance of the Products in their actual use is affected by various factors, and the User must judge whether the Products are suitable for specific uses. We do not guarantee the performance of the Products under any specific operation environment other than the performance of the Products under the conditions described in this Data Sheet.

The content of this Data Sheet, which is intended for facilitation of the User's understanding and convenience of use of the Products, is subject to change at any time without prior notice. We use our best efforts to reflect the latest and most accurate information in this Data Sheet, but we will not bear any liability whatsoever relating thereto. The User must confirm that the Data Sheet is the latest version prior to using the Products.

We do not guarantee the performance or safety of the Products when used for a purpose or use other than what is described herein. Nor will we be liable for any explanation or guarantee provided by any distributor or sales agent with respect to the Products, other than what is described in this Data Sheet.

Furthermore, each of the Products described herein is composed of various chemical substances, some of which may contain toxic and/or harmful ingredients and may cause harmful results as a result of misuse or overuse of the Products. For specific causes of risk, conditions of use, harmfulness, etc. of each of the Products, please carefully read, prior to use of the Products, the MSDS (Material Safety Data Sheet) inserted in each of the Products. We will not be liable for any accident that may be caused in violation thereof.

The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.