

# BISCON HB-NT L QD

(BC HB NT L QD)

## PRODUCT DESCRIPTION

**BISCON HB-NT L QD** is a epoxy type paint.

It gives excellent physical properties such as adhesion, toughness and abrasion resistance and chemical resistance to water, salt water and crude oil.

In addition, it has excellent drying properties at low temperatures.

## PRODUCT INFORMATION

<b>Type</b>	Epoxy type paint				
<b>Recommended Use</b>	Cargo hold, Inside and outside of accommodation space, Void space, Cofferdam, Engine room, Pipe line, Other steel structures, etc.				
<b>Type of binder</b>	Epoxy				
<b>Mixing Ratio</b>	Base : Hardener = 85 : 15 (by volume)				
<b>Color</b>	Grey, Black, White, Red brown, Green, As specified colors				
<b>Flash Point</b>	Base : 23.5 °C, Hardener : 23.0 °C				
<b>Solids by Volume</b>	57% ± 2 (Test Method : ISO-3233)				
<b>VOC</b>	428 g/l (Korea Clean Air Conservation Act)				
<b>Coverage(Theoretical)</b>	3.80 m <sup>2</sup> /l [0.263 l/m <sup>2</sup> ] at D.F.T 150 $\mu$ m				
<b>Wet Film Thickness</b>	175 – 439 $\mu$ m				
<b>Dry Film Thickness</b>	100 – 250 $\mu$ m				
<b>Drying Time</b> (at D.F.T. 150 $\mu$ m)	Temperature	5°C	10°C	20°C	30°C
	Surface Dry	2.5 hrs.	2 hrs.	1.5 hrs.	-
	Hard Dry	20 hrs.	16 hrs.	14 hrs.	-
<b>Painting Interval</b> (at D.F.T. 150 $\mu$ m)	Minimum	20 hrs.	16 hrs.	14 hrs.	-
	Maximum	-	-	-	-
<b>Pot Life</b>		20 hrs.	12 hrs.	6 hrs.	-
<b>Thinner</b>	EPICON THINNER, EPOXY THINNER A				
<b>Method of Application</b>	Airless spray, Brush, Roller				
<b>Condition of Application</b>	Temperature	: - 5 °C ~ 20 °C			
	Humidity	: Maximum 85 % R.H.			
	For Airless spray ;				
	Tip No.	: GRACO 419 - 623			
	Paint output pressure	: 14.7 – 17.7 MPa			
	Viscosity	: 1.5 - 2.0 Pa·s			
<b>Preferable Preceding Coats</b>	CERABOND 2000, EPICON ZINC RICH PRIMER B-2, etc.				
<b>Preferable Subsequent Coats</b>	EPICON MARINE HB, etc.				
<b>Packaging</b>	Two pack product				

**TECHNICAL DATA (at 150 $\mu$ m)**

Item	Temp (°C)	-5	0	5	10	15	20	25	30	35	40
		<b>Set to touch</b>		8H	5H	2.5H	2H	1.7H	1.5H	-	-
<b>Dry to recoat</b>	<b>Min.</b>	40H	33H	20H	16H	15H	14H	-	-	-	-
	<b>Max.</b>	-	-	-	-	-	-	-	-	-	-
<b>Dry to hard</b>		40H	33H	20H	16H	15H	14H	-	-	-	-
<b>Dry to immerse</b>	<b>Body</b>	-	-	-	-	-	-	-	-	-	-
	<b>Touch-up</b>	-	-	-	-	-	-	-	-	-	-
<b>Dry to Touch-up</b>		40H	33H	20H	16H	15H	14H	-	-	-	-
<b>Pot life</b>		36H	24H	20H	12H	10H	6H	-	-	-	-
<b>Shelf life (M)</b>		12M	12M	12M	12M	12M	12M	-	-	-	-
<b>Max. heat resistance</b>	Non-continuous: 100°C										

Abbreviation ; Y : Year, M : Month, D : Day, H : Hour, m : Minute

**Notes :**

In common with all epoxy coatings, BISCON HB-NT L QD will show chalking and fading on exposure to UV light.

**RECOMMENDABLE SURFACE PREPARATION**

All surfaces to be free from various contaminants (oil, grease, dust, spray dust and etc.) and keep surfaces dry. Kindly consult CSP sales office for specific information.

**SAFETY PRECAUTIONS**

In order to ensure safe use of our product, please be sure to follow the safety precautions indicated on the SDS and the paint container. If you need further explanation, do not hesitate to consult our personnel or our local distributors before buying, opening, using, or disposing of the product. Since product contains flammable materials, keep away from sparks and open flame. No smoking should be permitted in the area on painting.

Wear an appropriate protector (eye and face protection, protective clothing, barrier creams, etc) when mixing, applying, or drying the paint. If products come into contact with the skin, wash thoroughly with warm water and soap or suitable cleaner. If the eyes is contaminated, irrigate with water and seek medical advice immediately.

**DISCLAIMER**

The information, including data, specifications, directions and recommendations, contained in this Data Sheet describes the experiment results under controlled or specially defined conditions and we do not guarantee that the Products, when used under the actual conditions of any intended use, will produce the same results. The performance of the Products in their actual use is affected by various factors, and the User must judge whether the Products are suitable for specific uses. We do not guarantee the performance of the Products under any specific operation environment other than the performance of the Products under the conditions described in this Data Sheet.

The content of this Data Sheet, which is intended for facilitation of the User's understanding and convenience of use of the Products, is subject to change at any time without prior notice. We use our best efforts to reflect the latest and most accurate information in this Data Sheet, but we will not bear any liability whatsoever relating thereto. The User must confirm that the Data Sheet is the latest version prior to using the Products.

We do not guarantee the performance or safety of the Products when used for a purpose or use other than what is described herein. Nor will we be liable for any explanation or guarantee provided by any distributor or sales agent with respect to the Products, other than what is described in this Data Sheet.

Furthermore, each of the Products described herein is composed of various chemical substances, some of which may contain toxic and/or harmful ingredients and may cause harmful results as a result of misuse or overuse of the Products. For specific causes of risk, conditions of use, harmfulness, etc. of each of the Products, please carefully read, prior to use of the Products, the MSDS (Material Safety Data Sheet) inserted in each of the Products. We will not be liable for any accident that may be caused in violation thereof.