

EVASIGN No. 100

(EVA No. 100)

PRODUCT DESCRIPTION

EVASIGN No. 100 is modified alkyd paint, which has more brightness than other normal paints, and various vivid colors.

PRODUCT INFORMATION

Type	Modified alkyd resin fluorescence finish paint				
Recommended Use	As a finishing coat for safety marking				
Type of binder	Modified alkyd resin				
Color	Red, Orange, Yellow, Green				
Flash Point	40.8 °C				
Solids by Volume	53% ± 2 (Test Method : ISO-3233)				
VOC	445 g/l (Korea Clean Air Conservation Act)				
Coverage(Theoretical)	13.25 m ² /l [0.075 l/m ²] at D.F.T 40μm				
Wet Film Thickness	75 μm				
Dry Film Thickness	40 μm				
Drying Time (at D.F.T. 40μm)	Temperature	5 °C	10 °C	20 °C	30 °C
	Surface Dry	1 hr.	40 min.	30 min.	20 min.
	Hard Dry	18 hrs.	7 hrs.	4 hrs.	3 hr.
Painting Interval (at D.F.T. 40μm)	Minimum	24 hrs.	8 hrs.	2 hrs.	1.5 hrs.
	Maximum	-	-	-	-
Thinner	MARINE THINNER				
Method of Application	Airless spray, Brush				
Condition of Application	Temperature	: Minimum 5 °C			
	Humidity	: Maximum 85 % R.H.			
	For Airless spray ;				
	Tip No.	: GRACO 615, 715			
	Paint output pressure	: 10.7 – 13.8 MPa			
	Viscosity	: 100 - 120 sec.(Ford Cup No. 4)			
Preferable Preceding Coats	EVAMARINE				
Preferable Subsequent Coats	-				
Packaging	One pack product				

Notes :

1. It is necessary to hide the substrate color with the preceding coats.
2. To avoid the wrinkling and to maintain weather resistance, keep the recommended DFT. Two times coat is recommended. (White or light color is considered as preferable preceding coat.)
3. Slight color change can be expected after climatic exposure.

TECHNICAL DATA (at 40 μ m)

Temp (°C)		-5	0	5	10	15	20	25	30	35	40
Item											
Set to touch		-	-	1H	40m	35m	30m	25m	20m	20m	15m
Dry to recoat	Min.	-	-	24H	8H	4H	2H	2H	1.5H	1.5H	1H
	Max.	-	-	-	-	-	-	-	-	-	-
Dry to hard		-	-	18H	7H	5H	4H	3.5H	3H	2.5H	2H
Dry to immerse	Body	-	-	-	-	-	-	-	-	-	-
	Touch-up	-	-	-	-	-	-	-	-	-	-
Dry to Touch-up		-	-	24H	16H	11H	2H	2H	1.5H	1.5H	1H
Pot life		-	-	-	-	-	-	-	-	-	-
Shelf life (M)		-	-	12M	12M	12M	12M	12M	12M	12M	12M
Max. heat resistance (Dry)		50°C (Non-continuous)									

Abbreviation ; Y : Year, M : Month, D : Day, H : Hour, m : Minute

RECOMMENDABLE SURFACE PREPARATION

All surfaces to be free from various contaminants (oil, grease, dust, spray dust and etc.) and keep surfaces dry.
Kindly consult CSP sales office for specific information.

SAFETY PRECAUTIONS

In order to ensure safe use of our product, please be sure to follow the safety precautions indicated on the SDS and the paint container. If you need further explanation, do not hesitate to consult our personnel or our local distributors before buying, opening, using, or disposing the product. Since product contains flammable materials, keep away from sparks and open flame. No smoking should be permitted in the area on painting.

Wear an appropriate protector (eye and face protection, protective clothing, barrier creams, etc) when mixing, applying, or drying the paint. If products come into contact with the skin, wash thoroughly with warm water and soap or suitable cleaner. If the eyes is contaminated, irrigate with water and seek medical advice immediately.

DISCLAIMER

The information, including data, specifications, directions and recommendations, contained in this Data Sheet describes the experiment results under controlled or specially defined conditions and we do not guarantee that the Products, when used under the actual conditions of any intended use, will produce the same results. The performance of the Products in their actual use is affected by various factors, and the User must judge whether the Products are suitable for specific uses. We do not guarantee the performance of the Products under any specific operation environment other than the performance of the Products under the conditions described in this Data Sheet.

The content of this Data Sheet, which is intended for facilitation of the User's understanding and convenience of use of the Products, is subject to change at any time without prior notice. We use our best efforts to reflect the latest and most accurate information in this Data Sheet, but we will not bear any liability whatsoever relating thereto. The User must confirm that the Data Sheet is the latest version prior to using the Products.

We do not guarantee the performance or safety of the Products when used for a purpose or use other than what is described herein. Nor will we be liable for any explanation or guarantee provided by any distributor or sales agent with respect to the Products, other than what is described in this Data Sheet.

Furthermore, each of the Products described herein is composed of various chemical substances, some of which may contain toxic and/or harmful ingredients and may cause harmful results as a result of misuse or overuse of the Products. For specific causes of risk, conditions of use, harmfulness, etc. of each of the Products, please carefully read, prior to use of the Products, the MSDS (Material Safety Data Sheet) inserted in each of the Products. We will not be liable for any accident that may be caused in violation thereof.