

UNY MARINE

(UM)

PRODUCT DESCRIPTION

UNY MARINE ,based on polyurethane resin, has excellent gloss retention, durability and chemical resistance, etc. It is suitable for protection of outside of superstructure of steel ships.

PRODUCT INFORMATION

| | | | | | |
|----------------------------------------|---------------------------------------------------------------------|-------------------------------|---------|---------|---------|
| Type | Polyurethane finish paint | | | | |
| Recommended Use | Glossy finish coat on outside of superstructure, deck and fittings. | | | | |
| Type of binder | Acryl polyol / Isocyanate resin | | | | |
| Mixing Ratio | Base : Hardener = 80 : 20 (by volume) | | | | |
| Color | White, As specified | | | | |
| Flash Point | Base : 23.0 ℃, Hardener : 29.5 ℃ | | | | |
| Solids by Volume | 51% ± 2 (Test Method : ISO-3233) | | | | |
| VOC | 446 g/l (Korea Clean Air Conservation Act) | | | | |
| Coverage(Theoretical) | 10.20 m ² /ℓ [0.098 ℓ/m ²] at D.F.T 50 μm | | | | |
| Wet Film Thickness | 59 - 98 μm | | | | |
| Dry Film Thickness | 30 - 50 μm | | | | |
| Drying Time (at D.F.T. 50 μm) | Temperature | 5℃ | 10℃ | 20℃ | 30℃ |
| | Surface Dry | 50 min | 30 min | 20 min. | 10 min. |
| | Hard Dry | 12 hrs. | 8 hrs. | 6 hrs. | 4 hrs. |
| Painting Interval (at D.F.T. 50 μm) | Minimum | 8 hrs. | 6 hrs. | 4 hrs. | 2 hrs. |
| | Maximum | - | - | - | - |
| Pot Life | | 24 hrs. | 20 hrs. | 16 hrs. | 8 hrs. |
| Thinner | UNY MARINE THINNER, URETHANE THINNER A | | | | |
| Method of Application | Airless spray, Brush, Roller | | | | |
| Condition of Application | Temperature | : Minimum - 15 ℃ | | | |
| | Humidity | : Maximum 85 % R.H. | | | |
| | For Airless spray ; | | | | |
| | Tip No. | : GRACO 515, 615, 715, 813 | | | |
| | Paint output pressure | : 11.7 – 14.7 MPa | | | |
| Preferable Preceding Coats | Viscosity | : 25 - 35 sec.(Ford Cup No.4) | | | |
| | BANNOH Series, UNIVAN HS PRIMER, EPICON MARINE UNDERCOAT M, etc. | | | | |
| Preferable Subsequent Coats | - | | | | |
| Packaging | Two pack product | | | | |

TECHNICAL DATA (at 50 μ m)

| Temp (°C) | | -10 | -5 | 0 | 5 | 10 | 15 | 20 | 25 | 30 | 35 |
|----------------------|----------|-----------------------|------|-----|-----|-----|-----|-----|-----|-----|------|
| Item | | | | | | | | | | | |
| Set to touch | | 240m | 120m | 80m | 50m | 30m | 25m | 20m | 15m | 10m | 8m |
| Dry to recoat | Min. | 18H | 14H | 12H | 8H | 6H | 5H | 4H | 3H | 2H | 1.5H |
| | Max.*) | - | - | - | - | - | - | - | - | - | - |
| Dry to hard | | 45H | 30H | 20H | 12H | 8H | 7H | 6H | 5H | 4H | 3H |
| Dry to immerse | Body | - | - | - | - | - | - | - | - | - | - |
| | Touch-up | - | - | - | - | - | - | - | - | - | - |
| Dry to Touch-up | | 18H | 14H | 12H | 8H | 6H | 5H | 4H | 3H | 2H | 1.5H |
| Pot life | | 40H | 40H | 30H | 24H | 20H | 18H | 16H | 12H | 8H | 6H |
| Shelf life (M) | | 12M | 12M | 12M | 12M | 12M | 12M | 12M | 12M | 12M | 12M |
| Max. heat resistance | | Non-continuous: 120°C | | | | | | | | | |

Abbreviation ; Y : Year, M : Month, D : Day, H : Hour, m : Minute

Notes :

1. *) Please refer to the painting specifications.
2. The performance of hardener decrease reacting with moisture, please handle with care.
3. Using all amount of Hardener once is recommended. If hardener is stored after opening package, please cover completely and store at shadow area(distance from hot or sunlight exposure area).

RECOMMENDABLE SURFACE PREPARATION

All surfaces to be free from various contaminants (oil, grease, dust, spray dust and etc.) and keep surfaces dry.
Kindly consult CSP sales office for specific information.

SAFETY PRECAUTIONS

In order to ensure safe use of our product, please be sure to follow the safety precautions indicated on the SDS and the paint container. If you need further explanation, do not hesitate to consult our personnel or our local distributors before buying, opening, using, or disposing the product. Since product contains flammable materials, keep away from sparks and open flame. No smoking should be permitted in the area on painting.

Wear an appropriate protector (eye and face protection, protective clothing, barrier creams, etc) when mixing, applying, or drying the paint. If products come into contact with the skin, wash thoroughly with warm water and soap or suitable cleaner. If the eyes is contaminated, irrigate with water and seek medical advice immediately.

DISCLAIMER

The information, including data, specifications, directions and recommendations, contained in this Data Sheet describes the experiment results under controlled or specially defined conditions and we do not guarantee that the Products, when used under the actual conditions of any intended use, will produce the same results. The performance of the Products in their actual use is affected by various factors, and the User must judge whether the Products are suitable for specific uses. We do not guarantee the performance of the Products under any specific operation environment other than the performance of the Products under the conditions described in this Data Sheet.

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The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.