

EPICON T-800 QD

(EP T-800 QD)

PRODUCT DESCRIPTION

EPICON T-800 QD is a anticorrosive paint based on epoxy phenolic resin. Product provides excellent physical properties such as adhesion,, toughness, abrasion resistance, etc. as well as chemical resistance to salt-water, fresh water, petroleum products, crude oil, alkalis and weak acids. Airless spray can build a dry film thickness of 75-160 microns per coat. It is suitable for the application at cold weather.

PRODUCT INFORMATION

Type	Epoxy phenolic paint			
Recommended Use	Product carrier tank, Chemical tank, etc.			
Type of binder	Phenol Epoxy			
Mixing Ratio	Base : Hardener = 84 : 16 (by volume)			
Color	Grey, Light Grey, Red brown			
Flash Point	Base : 26.2 °C, Hardener : 15.0 °C			
Solids by Volume	65% ± 2 (Test Method : ISO-3233)			
VOC	359 g/l (Method24), 404 g/l (Korea Air Conservation Act)			
Coverage(Theoretical)	5.20 m ² /l [0.192 l/m ²] at D.F.T 125 μ m			
Wet Film Thickness	115 – 246 μ m			
Dry Film Thickness	75 – 160 μ m			
Drying Time (at D.F.T. 125 μ m)	Temperature	5 °C	10 °C	20 °C
	Surface Dry	3.5 hrs.	2 hrs.	1 hr.
	Hard Dry	24 hrs.	20 hrs.	8 hrs.
Painting Interval (at D.F.T. 125 μ m)	Minimum	24 hrs.	20 hrs.	16 hrs.
	Maximum *	28 days	21 days	14 days
	Maximum **	10 days	10 days	7 days
Pot Life		8 hrs.	6 hrs.	3 hrs.
Thinner	EPICON T-800 THINNER, EPOXY THINNER B, EPOXY THINNER D			
Method of Application	Airless spray, Brush, Roller			
Condition of Application	Temperature	: Minimum 5 °C		
	Humidity	: Maximum 85 % R.H.		
	For Airless spray ;			
	Tip No.	: GRACO 619, 621,623		
	Paint output pressure	: 14.7 - 17.7 MPa		
Viscosity	: 1.0 - 1.8 Pa·s			
Preferable Preceding Coats	CERABOND-2000, EPICON T-800 QD etc.			
Preferable Subsequent Coats	EPICON T-800 QD			
Packaging	Two pack product			

TECHNICAL DATA (at 125 μ m)

Item		Temp (°C)	-5	0	5	10	15	20	25	30	35	40
Set to touch			-	-	3.5H	2H	1.5H	1H	40m	-	-	-
Dry to hard			-	-	24H	20H	12H	8H	7H	-	-	-
Dry to recoat	Min.		-	-	24H	20H	17H	16H	15H	-	-	-
	Max.*		-	-	28D	21D	17D	14D	12D	-	-	-
	Max.**		-	-	10D	10D	8D	7D	6D	-	-	-
Dry to immerse	Body coating		-	-	20D	15D	10D	7D	6D	-	-	-
	Touch-up		-	-	15D	12D	8D	6D	5D	-	-	-
Temporary Immersion***			-	-	8D	6D	5D	4D	4D	-	-	-
Pot life			-	-	8H	6H	4H	3H	2H	-	-	-
Shelf life (M)			-	-	12M	12M	12M	12M	12M	-	-	-
Max. heat resistance		Continuous: 60°C / Non-continuous: 75°C (within 10days)										

Abbreviation ; Y : Year, M : Month, D : Day, H : Hour, m : Minute

* : In case that the surface is never exposed to sunshine

** : In case of outdoor exposure

*** It means temporary immersion time for tank test or sea trial (max. period of immersion : 7days)

**** Induction time: It is recommended approximately 10minutes

Notes :

In common with all epoxy coatings, EPICON T-800 QD will show chalking and fading on exposure to UV light.

RECOMMENDABLE SURFACE PREPARATION

All surfaces to be free from various contaminants (oil, grease, dust, spray dust and etc.) and keep surfaces dry.

Kindly consult CSP sales office for specific information.

SAFETY PRECAUTIONS

In order to ensure safe use of our product, please be sure to follow the safety precautions indicated on the SDS and the paint container. If you need further explanation, do not hesitate to consult our personnel or our local distributors before buying, opening, using, or disposing the product. Since product contains flammable materials, keep away from sparks and open flame. No smoking should be permitted in the area on painting.

Wear an appropriate protector (eye and face protection, protective clothing, barrier creams, etc) when mixing, applying, or drying the paint. If products come into contact with the skin, wash thoroughly with warm water and soap or suitable cleaner. If the eyes is contaminated, irrigate with water and seek medical advice immediately.

DISCLAIMER

The information, including data, specifications, directions and recommendations, contained in this Data Sheet describes the experiment results under controlled or specially defined conditions and we do not guarantee that the Products, when used under the actual conditions of any intended use, will produce the same results. The performance of the Products in their actual use is affected by various factors, and the User must judge whether the Products are suitable for specific uses. We do not guarantee the performance of the Products under any specific operation environment other than the performance of the Products under the conditions described in this Data Sheet.

The content of this Data Sheet, which is intended for facilitation of the User's understanding and convenience of use of the Products, is subject to change at any time without prior notice. We use our best efforts to reflect the latest and most accurate information in this Data Sheet, but we will not bear any liability whatsoever relating thereto. The User must confirm that the Data Sheet is the latest version prior to using the Products.

We do not guarantee the performance or safety of the Products when used for a purpose or use other than what is described herein. Nor will we be liable for any explanation or guarantee provided by any distributor or sales agent with respect to the Products, other than what is described in this Data Sheet.

Furthermore, each of the Products described herein is composed of various chemical substances, some of which may contain toxic and/or harmful ingredients and may cause harmful results as a result of misuse or overuse of the Products. For specific causes of risk, conditions of use, harmfulness, etc. of each of the Products, please carefully read, prior to use of the Products, the MSDS (Material Safety Data Sheet) inserted in each of the Products. We will not be liable for any accident that may be caused in violation thereof.

The information given in this sheet is effective at the date shown above and subject to revision from time to time without notice.